



Series
BPX

SIZE 8 COAXIAL CONTACT
WIRING INSTRUCTIONS

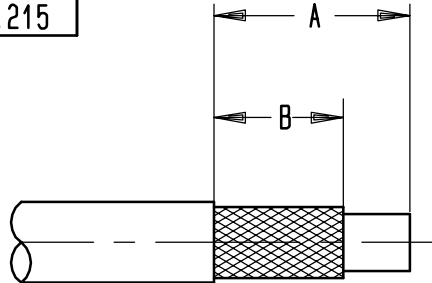
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02 SEPT 2002

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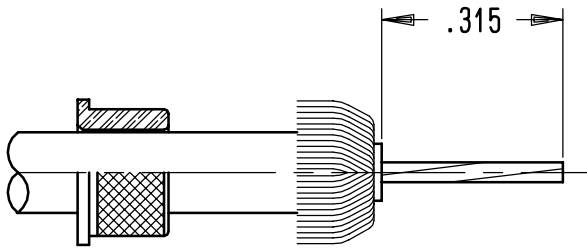
FOR ENVIRONMENTAL APPLICATION, BEFORE STRIPPING, SLIDE SEALING BOOT OVER CABLE
FOR NON ENVIRONMENTAL APPLICATION, BEFORE STRIPPING, SLIDE CENTERING BOOT OVER CABLE

STEP 1
- TRIM CABLE JACKET TO LENGTH INDICATED

CABLE	A	B
S280W503-1	.340	.235
S280W503-2	.340	.215

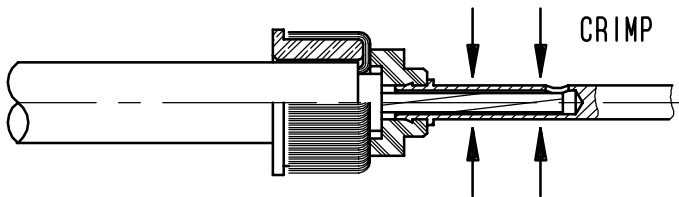


STEP 2
- SLIDE FERRULE OVER THE BRAID
- FOLD BACK BRAID
- STRIP INNER CONDUCTOR TO DIMENSION



STEP 3
- INTRODUCE INNER CONDUCTOR INTO CENTER CONTACT SUB-ASSEMBLY
- THEN CRIMP CENTER CONTACT USING:
CRIMPING TOOL : M22520/2-01 (RADIAL 282281)
SELECTOR SET : 7 FOR S280W503-1 CABLE
7 FOR S280W503-2 CABLE

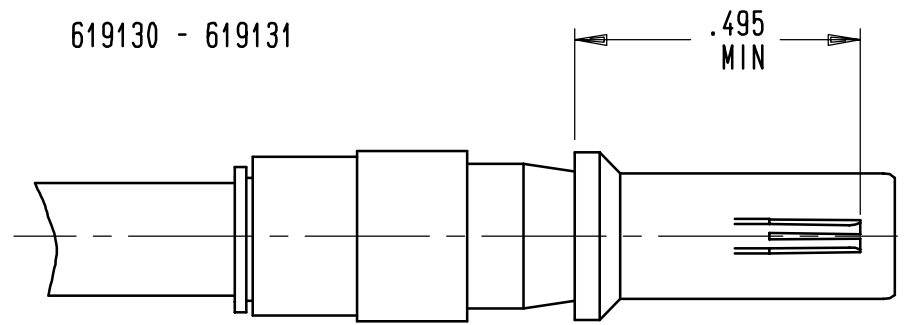
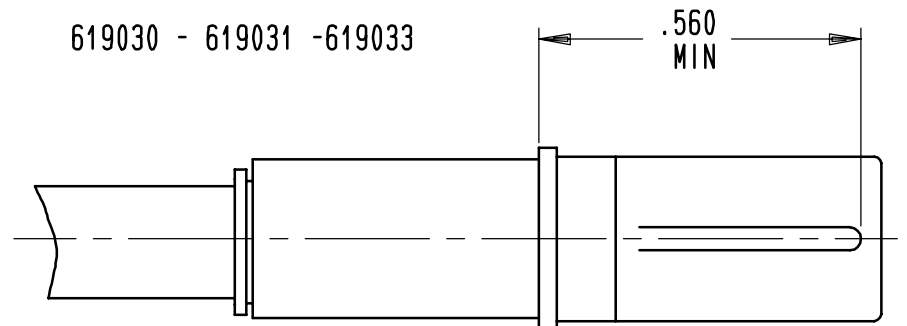
POSITIONER : RADIAL 282587



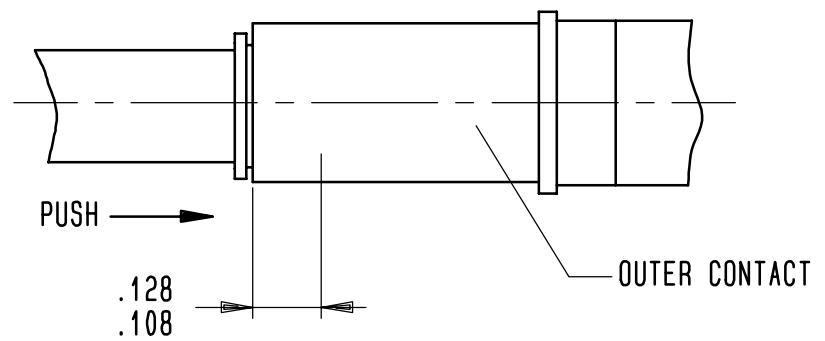
- SLIDE FERRULE UNTIL BUTTING
- COMB AND FOLD BACK BRAIDS OVER THE FERRULE AS SHOWN

STEP 4
- INTRODUCE THIS SUB-ASSEMBLY INTO OUTER CONTACT AND PUSH THE FERRULE UNTIL BUTTING

INSPECTION DIMENSION AFTER ASSEMBLY



STEP 5
- CRIMP OUTER CONTACT IN THE INDICATED AREA USING :
CRIMPING TOOL : M22520/5-01 (RADIAL 282293)
DIE : M22520/5-104 (DANIELS Y 793)
- DURING CRIMPING OPERATION PUSH ON THE FERRULE



This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

4112-9610

CREATION				
PEN: .				
NOM: L FALETTI				
DATE: 22 FEB 93				
APPR.: K PECHEUX	02 SEPT 02	MODIFIED STEP 3 : ADDED COMB FOR BACK BRAID	VALGRESY	MACARI
	Issue	Revisions	Name	Approved